

XIONEER

BASF
We create chemistry

FORWARD AM

Support Compatibility for Ultrafuse® Filaments

The Ultrafuse® Filament portfolio in combination with XIONEER® VXL Soluble Support Filaments, provides a reliable solution for high-speed printing of complex designs and accelerated dissolving in combination with the XIONEER® Vortex EZ Support Removal Station. The BASF® products can be purchased [here](#).

Ultrafuse®	VXL 70	VXL 90	VXL 111	VXL 130
PLA	✓	✓	●	●
PET	✓ HS	✓ HS	✓ HS	●
ABS	●	✓ HS	✓ HS	●
rPET	●	✓ HS	✓ HS	●
PP	●	●	●	●
PLA Tough	✓	✓ HS	●	●
PLA PRO1	✓ HS	✓ HS	●	●
ABS Fusion+	●	✓ HS	✓ HS	●
ASA	●	✓ HS	✓ HS	●
PA	●	✓ HS	✓ HS	●
PC/ABS FR	●	✓ HS	✓ HS	●
TPU 85A	●	●	●	●
TPU 95A	●	●	●	●
TPU 64D	●	●	●	●
TPS 90A	●	●	●	●
TPC 45D	●	●	●	●
PET CF15	●	✓ HS	✓ HS	●
PAHT CF15	●	✓ HS	✓ HS	●
PP GF30	●	●	●	●
PA6 GF30	●	✓ HS	✓ HS	●
PC GF30	●	●	✓ HS	✓ HS
PPSU	●	●	●	●

- ✓ HS Compatible and validated for high-speed printing with Ultrafuse® filaments
- ✓ Compatible
- Not compatible